

## ANSERTHERM WB22

### PRODUCT

Fusible adhesive in the form of granules based on vinyl acetate-ethylene polymer emulsion.

### APPLICATION

Ansertherm WB22 is intended for gluing different types of borders of veneer: made from polyester plastics, melamine plastics, PVC, ABS resins and impregnated paper.

### PROPERTIES

- High colour stability.
- Good thermal resistance of joint.
- Very high quality of joints.

### TECHNICAL DATA

No	Examined property	Requirements
1.	Colour of the adhesive	Natural, beige
2.	Viscosity (Brookfield's method)	42,000 ± 4,000 mPa*s (170°C) 60,000 ± 5,000 mPa*s (150°C)
3.	Softening point (P&K method)	88 ± 2°C
4.	Density	1.27 ± 0.03 g/cm <sup>3</sup>
5.	Open time	7 s

### WSKAZÓWKI DOTYCZĄCE STOSOWANIA

Urządzenia oklejujące nastawić zgodnie z instrukcją. Klej może być stosowany w typowy sposób.

Dobre rezultaty można uzyskać w następujących warunkach:

- Temperature of materials glued and ambient temperature 18-22°C
- Humidity of materials glued 8 - 10%
- Working temperature on cylinder 140-170°C
- Rate of travel from 10 m/min

### STORAGE

Adhesive shall be stored in original packaging, in dry, shadowed locations, in temperature +5 to +24°C, away from heat sources. Guarantee period: 12 months from production date.

### PACKAGING

Paper bags 25 kg, arranged on pallets – 40 bags per pallet (1,000 kg).